THERMTRONIX®

AUTOCLEAN II™

ALUMINUM ROTARY DEGASSING SYSTEM









PORTABLE



EASY TO USE



LOW COST



EFFICIENT



LIGHT WEIGHT



AIR DRIVEN



★ ENVIRONMENTALLY SAFE DEGASSING ★

Complete AUTOCLEAN™ unit with graphite shaft and rotor attached weighs less than 75 lbs. (34 kg) for truly portable operation.

AUTOCLEAN was designed by **THERMTRONIX**, a leading manufacturer of quality aluminum melting furnaces, specifically as a portable, lightweight, low cost cleaning system for degassing aluminum alloys in crucible type furnaces with precise, repeatable quality results. **AUTOCLEAN** is designed for use with nitrogen or argon to assure environmentally safe working conditions while providing consistently high quality aluminum.

Please visit us on-line 24/7 at: WWW.THERMTRONIX.COM

PRODUCT BULLETIN 3104

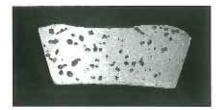
THERMTRONIX®



AUTOCLEAN™ portable "single unit" features:

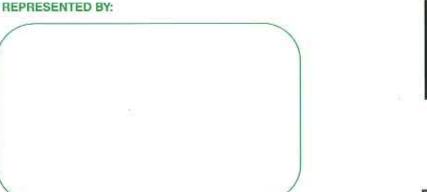
- NO electric service, no lines, no plugs, no switches, no controls, etc... Requires only a single air line and inert gas.
- NO wall mounted control panel, all controls are mounted directly on unit for truly portable operation.

AUTOCLEAN™ utilizes a foundry proven method of spin degassing in which either a "dry" argon or nitrogen gas is passed through a heavy wall machined graphite shaft, factory protected with a non-wetting fiber cover to assure long life. A unique edge-cut rotor shears the gas and evenly disperses it in the bottom of the molten aluminum bath. These miniature gas bubbles present an increased surface area through which dissolved hydrogen in the molten aluminum is absorbed as they slowly rise to the surface. Typical degassing times will run from 7 to 15 minutes in a 1000 lbs. (450 kg) melt depending on alloy and inert gas used.



BEFORE

Samples taken from a 1000 lbs. (450 kg) melt of alloy 356 after 12 minutes of nitrogen degassing with **AUTOCLEAN™**, and tested @ 26 inches (660 mm) Hg in a RATS™ (Reduced Atmosphere Testing System) by **THERMTRONIX***.





AFTER

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